

## **Provisional agenda**

**Monday, 3 March 2014**

**9 am – 11:45 am**

1. Welcome and adoption of agenda (5 minutes)
2. Preparation of the 45th Session of the UN Statistical Commission (90 minutes)  
  
Agenda items: 3(a) Implementation of the Fundamental Principles of Official Statistics  
3(c) Programme review: broader measures of progress  
3(d) National accounts  
3(j) Big data and modernization of statistical system
3. Principles Governing International Statistical Activities (20 minutes)
4. Dissemination of Microdata by International Agencies (20 minutes)
5. Post-2015 Development Agenda (information exchange) (15 minutes)
6. Q2014 (5 minutes)
7. Agenda and dates for the 24th Session (5 minutes)
8. Other business (5 minutes)